

Schedule

BFBA
Farriery
Championships
2010



BRITISH
FARRIERS
AND
BLACKSMITHS
ASSOCIATION



ROYAL FESTIVAL *of*
THE HORSE

*Good luck to all the
competitors from
your sponsors*

NAF
Restoring the Balance

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FEET
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Forge

Official Magazine of
the British
Farriers & Blacksmiths
Association

- ▶ INDUSTRY NEWS
- ▶ TECHNICAL FEATURES
- ▶ NEW PRODUCTS
- ▶ RECRUITMENT
- ▶ EVENTS



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WE WOULD LIKE TO EXPRESS OUR APPRECIATION
TO OUR ROYAL FESTIVAL OF THE HORSE
COMPETITION SUPPORTERS



Arthur Cottam - Prize
Bob Marshalls Forge Equipment Ltd &
NWT Horseshoes Ltd - Exhibitor
D T Gardner AWCF Ltd - Prize
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Jim Blurton Specialist Shoes - Prize
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ProFeet - MAIN SPONSOR
R.A.S.E. - Prize
Stromsholm - Farriery Class Sponsor
Swan Portaforge - Gas Forges
WCF - Prize

Lunches and refreshments kindly sponsored by
Londonderry Forge Supplies

Horses kindly donated by
Horses (21) - Diana Jack
Shire Horses (2) - Mr & Mrs FB Davies, Wittington, Shropshire
Shire Horses (2) - Mr Kevin Davies

**Vehicles will be available daily to transport all farriers and their
tools from Car Park 3 to the Forge.**

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BFBA 2010

NATIONAL FARRIERY CHAMPIONSHIPS

4 DAYS OF TOP LEVEL COMPETITION
AT THE ROYAL AGRICULTURAL SOCIETY OF ENGLAND
STONELEIGH PARK, WARWICKSHIRE . WWW.NAFBAE.ORG

JUDGES: Mr Alan Ferrie – Specimen Shoes Judge
Mr Andrew Casserley – Foot Judge
Mr Steve Newman – Apprentice Judge

Chief Steward: Mr W Ford, DipWCF

Entry Fees: Association Members flat rate: £175.00
Apprentice: £20 per class
National Competition: additional £75 (per pair)
Individual Senior Class £50 per class
but first call on entries will be those that want to enter all the days.

No deposit required. Cheques should be made payable to NAFBAE. No Refund of Entry Fees after the Closing Date.

The Royal Horseshoeing Championships

8-11 July 2011

Organised by the British Farriers & Blacksmiths Association,
Stoneleigh Park, Warwickshire

Acknowledgements

The Association would like to thank all our Sponsors, Supporters, Stewards, Volunteers and all who work behind the scenes to make this show successful and for their continued support.

BFBA

The British Farriers & Blacksmiths Association awards medals to promote and encourage competitions in farriery, concurrently assessing the farriery competitors' skills on forging and horseshoeing against the highest standards, impelling them to be triumphant over fellow competitors whilst striving to attain a "perfect score", thereby promoting excellence in farriery whilst maintaining a spirit of good sportsmanship and friendly competition.



The Worshipful Company of Farriers

The Worshipful Company of Farriers makes Awards in order to support, promote and maintain the highest standards of excellence in Farriery. The Company is grateful to BFBA for supporting these aims.



BFBA Farriery Championships





Schedule of Events

Thursday 8th July

Class 1	Hunter Shoeing Competition
Class 4	Open Therapeutic Shoemaking Competition (also open to Apprentices)
Class 5	Tong & Shoe Competition

Friday 9th July

Class 2	Heavy Horseshoeing Competition
Class 4	Open Therapeutic Shoemaking Competition (also open to Apprentices)
Class 5	Tong & Shoe Competition

Saturday 10th July

Class 3	Roadster Shoeing Competition
Class 6	Apprentice Gas Forge Shoemaking Competition (1st & 2nd Year)
Class 7	Apprentice Gas Forge Shoemaking Competition (3rd & 4th Year)
Class 10	Royal Festival of the Horse Championship

Sunday 11th July

Class 6	Apprentice Gas Forge Shoemaking Competition (1st & 2nd Year)
Class 7	Apprentice Gas Forge Shoemaking Competition (3rd & 4th Year)
Class 8	Apprentice Therapeutic Gas Shoemaking Competition (1st – 4th Years)
Class 9	Royal Festival of the Horse Champion Apprentice
Class 11	National Championship Competition





CLASS 1 - THURSDAY 8TH JULY 2010

HUNTER SHOEING COMPETITION

Sponsored by: **Mustad**

Each competitor will make and fit a concave shoe to the foot and make a 5¼" wide tool & fullered Calkin & Wedge Hind Specimen shoe for the opposite side to the foot shod.

Time Limit: 50 minutes

STRIKER ALLOWED

1st Prize: £130 Malcolm Yates Memorial Trophy
NAFBAE Silver Medal

2nd Prize: £70 NAFBAE Bronze Medal

3rd Prize: £30

Prize Cards to 8th Place

Best Dressed Foot: Supplied by Arthur Cottam & Co.

Prize: A voucher for £100 to be spent at Arthur Cottam & Co.



Best Specimen Shoe: Sponsored by Jim Blurton Specialist Shoes

Prize: New hind frog support bar shoe to include the complete set of eight sizes.



Special Prize: To improvers 3 years from DWCF

1st prize: £25

2nd prize: prize card

3rd prize: prize card

Prize Presentation:

Thursday 8th July 2010





CLASS 2 - FRIDAY 9TH JULY 2010

HEAVY HORSESHOEING COMPETITION

Sponsored by: **Londonderry Forge Supplies**

Each competitor will be required to make and fit one fore or hind shoe from flat steel, also to make one bevelled specimen shoe from 1-½ x ½.

Both Shoes Hammer Finished. No Hot Rasping or Flatters

Time Limit: 60 minutes

STRIKER ALLOWED

1st Prize: £130 Benjamin Baker Personal Trophy
Baker Heritage Trophy
RASE Bronze Medal

2nd Prize: £70

3rd Prize: £30

Prize Cards to 8th Place

Best Dressed Foot: Supplied by Londonderry Forge Supplies

Prize: Complete tool & rasp sharpening kit

Best Specimen Shoe: Sponsored by Jim Blurton Specialist Shoes

Prize: New hind frog support bar shoe to include the complete set of eight sizes.



Special Prize: To improvers 3 years from DipWCF

1st prize: £25

2nd prize: prize card

3rd prize: prize card

Prize Presentation:

Friday 9th July 2010





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CLASS 3 - SATURDAY 10TH JULY 2010

ROADSTER SHOEING COMPETITION

Each competitor will be required to make and fit one fore or hind shoe and make one Calkin and Wedge Specimen. Both shoes to be $\frac{3}{4}$ fullered and clipped.

Time Limit: 55 minutes

STRIKER ALLOWED

1st Prize: £130 D P Smith AWCF Challenge Shield
NAFBAE Silver Medal

2nd Prize: £70 NAFBAE Bronze Medal

3rd Prize: £30

Prize Cards to 8th Place

Best Dressed Foot: Supplied by Arthur Cottam & Co.

Prize: A voucher for £100 to be spent at Arthur Cottam & Co.



Best Specimen Shoe: Sponsored by Jim Blurton Specialist Shoes

Prize: New hind frog support bar shoe to include the complete set of eight sizes.



Special Prize: To improvers 3 years from DipWCF

1st prize: £25

2nd prize: prize card

3rd prize: prize card

Prize Presentation:

Saturday 10 July 2010

BFBA Farriery Championships





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CLASS 4 - THURSDAY 8TH & FRIDAY 9TH JULY 2010

OPEN THERAPEUTIC SHOEMAKING COMPETITION

(Open to apprentices)

To included Firewelding, Tool and Fullering

Sponsored by: *Forge Magazine*

Time Limit: 60 minutes

STRIKER ALLOWED

1st Prize: Reference Book supplied by BFBA

NAFBAE Silver Medal

WCF Bronze Medal

2nd Prize: £60

NAFBAE Bronze Medal

3rd Prize: £30

Prize Cards to 8th Place

Special Prize: For Apprentices

1st prize: £25

2nd prize: £15

3rd prize: £10

Prize Presentation:

Sunday 11th July 2010

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CLASS 5 - THURSDAY 8TH & FRIDAY 9TH JULY 2010

TONGS & SHOE COMPETITION

(Open to farriers, blacksmiths and apprentice farriers)

Competitors will work in pairs using a gas forge.

One competitor will make a pair of tongs from 30" of 1 x 3/8".

No top anvil tools allowed, no other tongs allowed, only one rivet will be supplied.

The other competitor will make a 3/4 fullered lateral toe extension egg bar shoe out of 18" of 1 x 3/8".

Only the tongs you've made can be used.

The points will be added together for the tongs and shoe and then divided equally between the two competitors. These will then be awarded towards the Royal Festival of the Horse Champion.

Time Limit: 70 minutes

ENTRY FEE - £50.00 PER PAIR

Prize Presentation:

Friday 9th July 2010

1. NO Top Tools ie. Nothing placed between tongs and the anvil except cutting plate for safety. Cutting plate provided.
2. Only gloved hand to hold the steel whilst forging the tongs or shoe ie. NO tube or pipe or other devices to be used unless made from steel provided during class time.
3. A punch can be used to twist the head but no improvised spanner devices to be used unless made from the steel provided during class time.
4. Vices allowed for rasping and filing only.
5. Contestants can only enter once.

The emphasis in this class is on forging therefore the above rules will be strictly adhered to. Disqualification will result should any rules be broken.





CLASS 6 - SATURDAY 10TH & SUNDAY 11TH JULY 2010

APPRENTICE GAS FORGE SHOEMAKING COMPETITION

Sponsored by: **Stromsholm Ltd**

1st & 2nd Year Apprentices

Each competitor will make hunter style shoes from concave section, one front and one hind shoe from 13½" x 7/8" x 7/16". Both shoes to be clipped. Heels to be Hot Rasped. Both shoes to be for the same side, which will be announced on the day.

Time Limit: 30 minutes

NO STRIKER ALLOWED

- 1st Prize: £50
Swan Portaforge Trophy
- 2nd Prize: £25
- 3rd Prize: £15
- Prize Cards to 8th Place

Prize Presentation:

Sunday 11th July 2010

Important Notice: All competitors and their strikers must wear safety boots/ glasses and ear protection at all times during the competition round, failure to do so will result in expulsion from the class.





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CLASS 7 - FRIDAY 10TH & SUNDAY 11TH JULY 2010

APPRENTICE GAS FORGE SHOEMAKING COMPETITION

3rd & 4th Year Apprentices

Each competitor to make a fully fullered front shoe and a $\frac{3}{4}$ " fullered hind shoe, both shoes to be made from 13" x 1" x $\frac{1}{2}$ ". Toe clip on each shoe. Hammer finish. No hot rasping.

Time Limit: 45 minutes

APPRENTICE STRIKER ALLOWED

1st Prize: £50
Apprentice Cup – Vic Edwards Trophy
WCF Bronze Medal

2nd Prize: £25

3rd Prize: £15

Prize Cards to 8th Place

Prize Presentation:

Sunday 11th July 2010

BFBA Farriery Championships

Important Notice: All competitors and their strikers must wear safety boots/glasses and ear protection at all times during the competition round, failure to do so will result in expulsion from the class.





CLASS 8 - SUNDAY 11TH JULY 2010

APPRENTICE THERAPEUTIC GAS SHOEMAKING COMPETITION

Open to all Apprentices 1st – 4th years

Each competitor to make a Front Straight Bar Shoe from 7/8" x 3/8" concave section, to be 5½" wide by 5¾" long. Front Deep Seated Open Shoe from 1" x ½" flat section to be 5½" wide x 5¾" long.

Limited to 60 Competitors

Time Limit: 50 minutes

APPRENTICE STRIKER ALLOWED

- 1st Prize:** £50
Worshipful Company of Farriers Trophy & Bronze Medal
Medal awarded to the highest placed 1st/2nd year apprentice
- 2nd Prize:** £25
NAFBAE Bronze Medal
- 3rd Prize:** £15
Prize Cards to 8th Place

Prize Presentation:

Sunday 11th July 2010

Important Notice: All competitors and their strikers must wear safety boots/ glasses and ear protection at all times during the competition round, failure to do so will result in expulsion from the class.





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CLASS 9 - SUNDAY 11TH JULY 2010

ROYAL FESTIVAL OF THE HORSE CHAMPION APPRENTICE

To qualify for the Royal Festival of the Horse Apprentice Championship all apprentices must enter the Apprentice classes 6 or 7 and 8.

Royal Festival of the Horse Champion Apprentice J&A Ferrie Perpetual Trophy

Reserve Champion
NAFBAE Bronze Medal

Royal Festival of the Horse Champion Apprentice is awarded to the competitor with the highest points scored over classes 6 or 7 and 8.

Prize Presentation:
Sunday 11th July 2010

Important Notice: All competitors and their strikers must wear safety boots/glasses and ear protection at all times during the competition round, failure to do so will result in expulsion from the class.

BFBA Farriery Championships





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CLASS 10 - SATURDAY 10TH JULY 2010

ROYAL FESTIVAL OF THE HORSE CHAMPIONSHIP

Royal Festival of the Horse Championship

is awarded to the competitor with the highest points scored over classes 1 – 2 – 3 – 4

The Royal Festival of the Horse Championship

is awarded the RASE Challenge Cup

Presented by RASE



£250 Cash Prize sponsored by ProFeet



Special Prize for the Winners Striker
Sponsored by D T Gardner AWCF Ltd

The Reserve Champion

is awarded the Capewell Cup and NAFBAE Bronze Medal

The Cookes Cup is awarded to (the competitor with the highest points scored for shoemaking over classes 1 – 2 – 3)

Best Improver Trophy

Prize Presentation:

Master of the Worshipful Company of Farriers

Saturday 10th July 2010



BFBA Farriery Championships





CLASS 11 - SUNDAY 11TH JULY 2010

NATIONAL CHAMPIONSHIP COMPETITION

This competition is open to those with consistent placings (1st, 2nd, 3rd and 4th) in Open National and County Competitions during the past three years

Sponsored by



Each Competitor to make, fit and nail on a fullered concave fore or hind shoe on a foot allocated

Make: One Heavy Horse Hind Shoe from 17½" x 1¼" x ½" with Calkins and plain stamped nail holes hammer drawn toe clip. One deep seat fullered bar shoe 1" x ½" x 6" across – 6½" long

Hammer Drawn toe clip: No implement striking another in the making of the clip.

Time Limit: 75 minutes

STRIKER ALLOWED

- 1st prize:** **£1000 sponsored by PROFEET**
Mustad New Century Cup & Gold Medal
- 2nd prize:** £100
Mustad Silver Medal
- 3rd prize:** £50
British Horse Society Bronze Medal

Special Prize for the Winners Striker
Sponsored by D T Gardner AWCF Ltd

Best Shod Foot

Frank Moorcroft Memorial Trophy

Joe Preston Memorial Trophy

Awarded to the competitor with the highest points scored for shoemaking over the 4 days

Prize Presentation:

Sunday 11th July 2010





Notes

Apprentices attending college release courses during the time of the Royal Show are not permitted to enter the competitions

**All apprentices are permitted to enter
Class 4 Open Therapeutic Shoemaking Competition
on Thursday 8th & Friday 9th July 2010
Prize Presentation Sunday 11th July 2010**

Health & Safety

It is compulsory that all apprentices entering competitions wear Personal Protective Equipment (PPE) on the shoeing floor eg: eye protection, footwear, apron and ear protectors.

Any apprentice not wearing PPE will not be permitted to compete.

NB protective equipment available to purchase on the day.

All apprentices must provide their own PPE.





Rules and Conditions for the Competitions

Attention

1. **To comply with Health & Safety Regulations all persons in the Forge area must wear protective footwear and safety glasses. No person will be allowed on the shoeing area without the above safety measures. All Apprentices to wear and provide own Personal Protective Equipment.**
2. All competitors in the shoeing classes must be registered under the Farriers Registration Council Act 1975. Competitors may be asked to produce their Registration Cards on request, so please bring it with you.
3. All foot preparation must be finished within 15 minutes of the start of each round of the competition.
4. Time allowed is as stated in each class for the allocated task. No overtime allowed. Start and finish on the bell.
5. A competitor must bring their own tools and provide his own striker, but the Association will provide the Forges, Anvils, Iron, Nails and Fuel. The holes in the anvils will be 1-¼" square and ½" round. Any competitor not using the materials provided will be disqualified.
6. Any competitor who does not attend and answer his name at the time fixed for the commencement of the class for which he has entered at the competitions (of which he shall receive due notice) will be disqualified from competing unless he can satisfy the committee that his absence was due to unforeseen circumstances.
7. Protests: no protest will in any case be entertained unless the same be lodged in writing with the secretary or Chief Steward at or before 10am on the morning following the class in connection with which the protest may be made. Any person lodging an objection must give the specific grounds for such objection and deposit the sum of £5.00 with the secretary or Chief Steward, which sum will be forfeited if the objection is deemed frivolous.
8. All shoes made in the competitions shall be the property of the Association.
9. Results and prize giving will take place at the end of each competition.
 - a. Apprentice Shoemaking which will be held on Saturday prizegiving will be after this class has finished on Sunday. The National Championship prizegiving ceremony will be after the competition on Sunday.
 - b. Other than extenuating circumstances any competitor failing to attending the prizegiving ceremony, appropriately dressed and at the designated time will be disqualified.**
 - c. In the event of any competitor being unable to attend the prizegiving ceremony, they will inform the National Secretary prior to leaving the showground.
10. All cups and trophies to be held by the Association.
11. Rough Foot Dressing will be allowed at the discretion of the judge.
12. No hot rasping will be allowed in class 2. Heavy Horse Shoeing and class 7, 3rd and 4th year Apprentices. Hammer finish only.
13. Strikers are not allowed to assist the competitor on the shoeing floor.
14. In the event of oversubscription (maximum of 28 competitors per class) those competing in the Farriery Championship shall have preference over those entering individual classes. Oversubscription in Individual classes shall be determined by date of receipt.
15. The Executive Committee has the overall right of decision on anything that may come before it during the competitions.
16. Any persons on the shoeing floor not competing will be disqualified.





Royal Show Championship Winners

R.A.S.E. Challenge Cup . 1950 – 2009

1950	T Lloyd	1971	R H Marshall	1991	B Crothers
1951	H J Newbury	1972	T H Allison	1992	D P Smith
1952	W G C Masters	1973	V G Lane	1993	D P Smith
1953	J B Davies	1974	R H Marshall	1994	G Darlow
1954	E E Morris	1975	D Duckett	1995	B Crothers
1955	A J Barrett	1976	D Duckett	1996	R Ellis
1956	E E Morris	1977	A C Calvert	1997	I Allison
1957	G P Ransom	1978	D Duckett	1998	D P Smith
1958	C A Phillips	1979	D Duckett	1999	G Darlow
1959	A B Coke	1980	D Duckett	2000	G Darlow
1960	E E Morris	1981	D Wilson	2001	(F&MD)
1961	G A Watkins	1982	M J Deacon	2002	B Crothers
1962	J Welby	1983	A C Calvert	2003	D Bazin
1963	C A Phillips	1984	R S Mallender	2004	J Bryan
1964	G A Watkins	1985	A C Calvert	2005	I Allison
1965	N H Smith		M J Deacon	2006	I Allison
1966	E E Morris	1986	A C Calvert	2007	D P Smith
1967	T F Williams	1987	D P Smith	2008	S Beane
1968	C J Smith	1988	G Darlow	2009	G Darlow
1969	T H Allison	1989	G Darlow		
1970	D Duckett	1990	D P Smith		

National Apprentice Championship Winners

J&A Ferrie Perpetual Trophy

1997	P Robinson	2002	B Benson	2007	R Hilton
1998	P Martin	2003	J Cooper	2008	B Casserly
1999	T Pears	2004	J Benfield	2009	J Haigh
2000	S Beane	2005	N May		
2001	(F&MD)	2006	R Hilton		

National Championship Winners

Mustad New Century Cup . 1932 – 2009

1932	M J Clark	1963	N H Smith	1987	A C Calvert
1933	H V Stevens	1964	N H Smith	1988	D P Smith
1934	M J Clark	1965	N H Smith	1989	G C Darlow
1935	A Thomas	1966	C J Smith	1990	A C Calvert
1936	R E Dodsworth	1967	G O David	1991	D P Smith
1937	C Perkin	1968	T F Williams	1992	D P Smith
1938	E T Sawden	1969	G T Sutton	1993	R Ellis
1939	J Rathbone	1970	D Duckett	1994	B Crothers
1947	T A Newbert	1971	D Duckett	1995	G C Darlow
1948	J A Davies	1972	T H Allison	1996	R Ellis
1949	T Rees	1973	T Head	1997	B Crothers
1950	T Lloyd	1974	J W Hughes	1998	I Allison
1951	G Stevenson	1975	J W Hughes	1999	A Martin
1952	H J Newbury	1976	D Duckett	2000	A Casserly
1953	J B Davies	1977	D Duckett	2001	(F&MD)
1954	W Watts	1978	E Martin	2002	D Gardner
1955	E E Morris	1979	D Duckett	2003	J Bryan
1956	G P Ransom	1980	D Duckett	2004	G Darlow
1957	A G Barrett	1981	A C Calvert	2005	D Gardner
1958	B Phillips	1982	D L Gully	2006	G Darlow
1959	A B Coke	1983	G C Darlow	2007	D P Smith
1960	C A Watkins	1984	G C Darlow	2008	D P Smith
1961	G Broadhead	1985	M J Deacon	2009	P Robinson
1962	R H Briggs	1986	G C Darlow		





NOTES

BFBA Farriery Championships





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