



National Association of Farriers,
Blacksmiths & Agricultural Engineers

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park,
Warwickshire, England CV8 2LG



Silver
Sponsors of
The 2009
International Team
Horseshoeing
Championships



The Original by
Life Data
LABS, INC.



The International Team Horseshoeing Championships

28 – 30 August
2009

The Forge, Stoneleigh Park, Warwickshire, UK



EXL – Excellence after 110 years



Refined form

The head is designed with our E- and ESL-horse-nail in mind but is slightly less conical.

Optimised shaft

The horse-nail fits better in the bottom of the nail hole, which makes the shoe stay securely for a longer period.

Long and thin blade

The hooves are exposed for less strain and you can drive the nail higher in the hoof.

During Mustad's 110 years of history, the moving force has always been to drive the development ahead. True handicraft tradition in combination with this strive to lead the development has made us world leading in horseshoe-nails and one of the world's best horseshoe makers. The technical development that made us successful is mainly made in the metal mechanical field and especially for products made by steel-wire. Horseshoe-nail is one of these products. The result is a horseshoe-nail of the highest standard and quality in the business. A tolerance of only 0,05 mm in the production, guarantees preserved quality in box after box. Our close connection with farriers all over the world together with our production knowhow and continuously development provides the farrier with the best possible horseshoe-nail. Mustad Horseshoe-nails take tradition in to the future.

Welcome to the International Team Horseshoeing Championships 2009

Contents

Page 2	Past International Champions
Page 3	Schedule of Events
Page 4	Results
Page 4	Judges
Page 5	Judging System
Page 6	General Rules
Page 7	Apprentice Individual Gas Shoemaking Competition
Page 7	Individual Reserve Shoemaking Competition
Page 7	Team Gas Shoemaking Competition
Page 8	Apprentice Team Gas Shoemaking Competition
Page 8	Individual Horseshoeing Competition
Page 8	Team Horseshoeing Competition
Page 9	Rules for Individual Horseshoeing Competition
Page 9	Rules for Team Horseshoeing Competition
Page 10	Hotel Information



Past International Champions 1979 – 2008

Year	Team	Individual Shoeing
1979	England	
1980	Scotland	
1981	Scotland	
1982	England	
1983	England	
1984	England	
1985	Wales	G. Moon (USA)
1986	England	T. Stern (England)
1987	England	D. Duckett (USA)
1988	Wales	B. Crothers (Wales)
1989	Wales	C. Bettison (England)
1990	England	G. Darlow (England)
1991	England	B. Crothers (Wales)
1992	Wales	S. Beveridge (Scotland)
1993	England	D. P. Smith (England)
1994	Wales	A. Ferrie (Scotland)
1995	Scotland	J. Poor (USA)
1996	Wales	
1997	Scotland	B. Crothers (Wales)
1998	England	B. Crothers (Wales)
1999	Wales	A. Ferrie (Scotland)
2000	Wales	B. Crothers (Wales)
2001	No competition	
2002	Wales	B. Crothers (Wales)
2003	England	D. Bazin (England)
2004	England	D. Varini
2005	Wales	D. P. Smith (England)
2006	England	G. Darlow (England)
2007	England	D. P. Smith (England)
2008	Wales	Grant Moon (Wales)



Schedule of Events

30th International Farriery Competitions

We are pleased to invite you to enter this year's International Team Horseshoeing Championships. The competitions take place at Stoneleigh Park, Warwickshire, England during the August Bank Holiday weekend, (Fri - Sun). Each country invited can enter one national team to be made up of four members and a reserve (reserve optional).

The competition's aim is to test the skills of forging and horseshoeing thereby promoting excellence in farriery while maintaining a spirit of good sportsmanship and friendly competitions.

Thursday 27 August

1030	Team Registration
1100 – 1700	Forge open for practice.
1800	Team Managers' Meeting The President's Room, The Forge. Only Team Managers to attend.

Friday 28 August

0800	Apprentice Individual Gas Shoemaking Competition
1000	Individual Reserves Shoemaking Competition
1230	Team Gas Shoemaking
1430	Apprentice Team Gas Shoemaking
1800	Individual Competition Draw*
1830	BBQ evening at the Forge.
1830	BBQ evening at the Forge.

Saturday 29 August

0800	Individual Horseshoeing Competition – all four team competitors to compete
1800	Team Draw*
1900	Free Evening to dine at the hotel at leisure

Sunday 30 August

0800	Team Horseshoeing Competition
1930	Dinner Reception & Prize Presentation at the Chesford Grange Hotel (to include Charity Auction followed by dancing).

** Draws to be held in the Presidents' Room at The Forge.
Only Team Managers to attend.*



Judges 2009

Farrier Judges

Judge 'A' - Ian Allison (England)

Judge 'B' - Rob Renirie (Holland)

Chief Steward

Wilf Ford

Results

Tom Ryan FWCF

Team Competition Results

The combined results of the Team Gas Forge Shoemaking Competition (Part 1) and the Team Horseshoeing Competition (Part 2) will constitute the winner of the Team Competition.

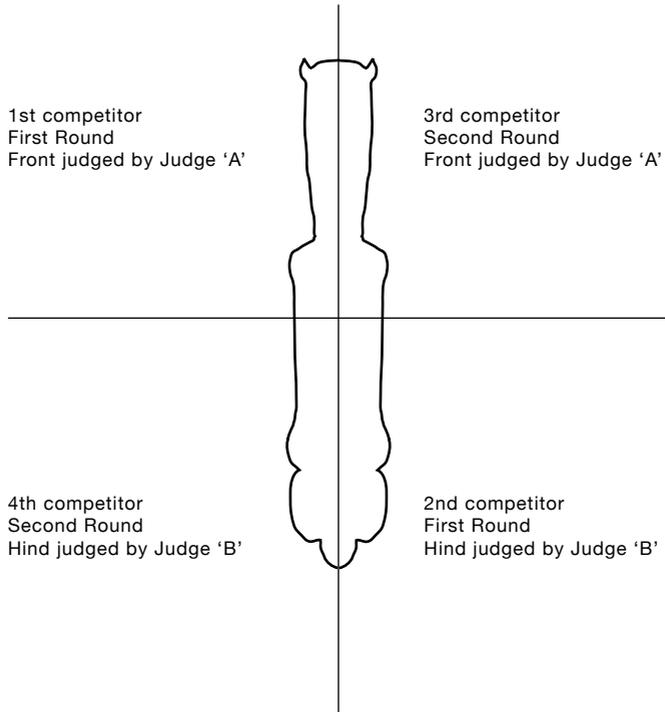
Individual Horseshoeing Competition Results

Both judges will judge the specimen shoe and agree a mark.





Team Competition Judging System



Rules (conditions) of the Competition for Farriers

1. The Executive Committee of NAFBAE will draw the order of countries prior to the Team Managers' Meeting.
2. The Association (NAFBAE) reserves the right to alter the schedule and Conditions of the Competition at any time.
3. Illustrations of the specimen shoes will be posted on NAFBAE's website (www.forgemagazine.co.uk)
4. Teams must reply by 31 July 2009 to qualify for a place in the competitions. Only one Alternate / Reserve from each country will be allowed.
5. Team managers will remain as declared on the entry form.
6. A judge or official will stop a competitor at any time during the competitions if the competitors work is endangering the horses welfare.
7. The maximum Points to be awarded for, foot trimming 10, shoe for the foot 10, fitting of the shoe 10, Nailing and finish 10, Specimen shoes 10.
8. Scores will be to one decimal place ie: 8.4, 9.2, 5.5, 9.0 etc.
9. If work is not completed it will be judged at point of finish.
10. Start and Finish on the bell. No overtime allowed, failure to comply will result in instant disqualification.
11. The foot may be measured and length of metal cut to size.
12. Pre-cut metal will be provided and may be cut shorter prior to the commencement of the round.
13. All competitors to supply their own aluminium and steel welding flux.
14. The anvils are London Pattern and the hardy / pritchel holes are 31mm square and 12mm round.
15. To enable the competition to run smoothly, competitors will be waiting at their allocated time to start. **FAILURE TO DO THIS WILL CAUSE DISQUALIFICATION.**
16. Only **officials and working competitors** will be allowed in the competition area. **FAILURE TO DO THIS WILL CAUSE DISQUALIFICATION.**
17. Professional Courtesy is expected at all times from the competitors towards the organisers and judges of the competition. Individual transgressors will be disqualified at the Chief Stewards decision.
18. All Judges' decisions will be final.
19. At the end of the round all Competitors must place their specimen shoes on their Anvil. Stewards will cool and tag the shoes. Competitors must remain behind the anvil until released by a Steward. They then must leave the shoeing floor directly.



Apprentice Individual Gas Shoemaking Competition

Friday 28 August 2009

All team members will take part.

Two shoes will be made.

Time allowed: 45mins

Both shoes will be made to the same size and side as per the specimens.

Individual Reserves Shoemaking Competition

Friday 28 August 2009

Reserve Competitors will take part.

Two shoes will be made out of coke.

Shoes to be selected at the Chief Steward's discretion.

Time allowed: 60mins

Team Gas Shoemaking Competition

Friday 28 August 2009

Four team members will take part.

Each team member to make one shoe.

Only two competitors to be competing at any one time.

Only one competitor on the anvil at any time.

All four shoes to be made in 90 minutes.

No change over of competitor is permitted until the Chief Steward is handed a cold, tagged, completed shoe and the outgoing competitor has left the shoeing floor.

Pre-heating of incoming competitors steel by an outgoing competitor is permitted.



The International Team Horseshoeing Championships 2009

Page 7



Apprentice Team Gas Shoemaking Competition

Friday 28 August 2009

Rules as per Team Gas Shoemaking.

Individual Horseshoeing Competition

Saturday 29 August 2009

Each Competitor will make two shoes, one for the foot and one specimen shoe.

The shoe for the foot will be 3/4 fullered from flat bar with hammer drawn clips. The specimen shoe will be a Calkin & Wedge stamped Roadster hind shoe, to be made from 270mm x 25mm x 12mm flat bar.

The specimen to be the same as Judges Specimen.

The shoeing work will be judged at three stages during the round.

- 15 minutes after the start of the round the foot trimming will be judged.
- For the shoe made for the foot before it is nailed on and for fitting of the shoe.
- At the end of the round, marks will be given for nailing and finish.

Both judges will judge the specimen shoe and agree a mark.

Team Horseshoeing Competition

Sunday 30 August 2009

Two competitors each round.

First foot to be dressed within 15 mins of the start time.

Second foot must be dressed within 30 mins of the start time.

Only one competitor on the anvil at any time.

Each competitor to make two shoes: one for the foot and one specimen.

Competitors will only work on their designated foot.

Failure to comply will result in disqualification.



The International Team Horseshoeing Championships 2009

Page 8



Rules for Individual Horseshoeing Competition

A coke forge will be provided.

Timing: 60 minutes, start & finish on the bell, no overtime.

Each competitor is responsible for indicating the judge to the foot at the appropriate time.

No striker or firemen allowed.

Competitors must be ready to compete at their set time.

Shoes may be removed.

No rough cutting. Wire brush only.

Competitors must shoe the foot allocated to them.

General rules (conditions) also apply.

Rules for Team Horseshoeing Competition

A coke forge will be provided.

Timing: 120 minutes, start & finish on the bell, no overtime.

Each competitor is responsible for indicating the judge to the foot at the appropriate time.

Competitors must be ready to compete at their set time.

Shoes may be removed.

No rough cutting. Wire brush only.

Competitors must shoe the foot allocated to them.

General rules (conditions) also apply.



Hotel Information

Chesford Grange, Warwickshire

Chesford Bridge
Kenilworth
Nr Warwick
CV8 2LD
Tel: 01926 859331
Fax: 01926 859075



**Bookings must be made through
NAFBAE, not direct with the hotel
Tel: +44 (024) 76696595**

Directions to the Hotel in Kenilworth

Chesford Grange is ideally located for visitors to Kenilworth, Warwick, and Leamington SPA. Only a short distance from Birmingham International Airport, the major motorways and the rail network, Chesford Grange in Kenilworth is easy to reach no matter how you travel. Four star luxury awaits you in the Heart of England.

Travelling by road from the South

Leave the M40 motorway at Junction 15. Follow the A46 for Coventry. Look for the slip road, signposted Kenilworth and Leamington Spa A452. At the roundabout take the right exit signposted Leamington Spa. Continue for approximately 200 yards and look for signs to Chesford Grange.

Travelling by road from the North

Follow the M69 from Junction 21 off the M1 (towards Coventry), then follow signs for the A45/A46. Once on the A45, take the first junction off and join the A46 towards Warwick. Take the slip road signposted A452, then at the roundabout take the first exit signposted Leamington Spa and look for signs to the hotel.

Travelling by Train

Warwick Parkway Station is only 4.5 miles Leamington Spa Station is only 4.5 miles

Travelling by Air

Birmingham International Airport is only 13 miles to the North of Kenilworth, and Coventry Airport just 8 miles to the East. Connect by train, bus or taxi.



The International Team Horseshoeing Championships 2009

Page 10



NOTES



The International Team Horseshoeing Championships 2009

Page 11



NOTES



The International Team Horseshoeing Championships 2009

Page 12



The Optimal Hoof Care Combination

**Farrier's Formula®
Double Concentrate** + **Life Data
Hoof Disinfectant™**

- Farrier's Formula® Double Concentrate reduces daily supplement feeding costs while providing the horse with the necessary nutrients required for healthy hoof growth.
- Life Data Hoof Disinfectant™ from the producers of Farrier's Formula® is a highly effective topical disinfectant used to combat destructive micro-organisms associated with thrush and white line disease.



Life Data Labs, Inc.
12290 Hwy 72
Cherokee, Alabama 35616
Product of the USA

Life Data®
LABS, INC.

Tel: +1 256 370 7555
Fax: +1 256 370 7509
cservice@lifedatalabs.co.uk
www.LifeDataLabs.co.uk

Forge

Official Magazine of the
National Association of
Farriers, Blacksmiths &
Agricultural Engineers

- ▶ INDUSTRY NEWS
- ▶ TECHNICAL FEATURES
- ▶ NEW PRODUCTS
- ▶ RECRUITMENT
- ▶ EVENTS



Editorial enquiries

Gill Harris
email: editor@forgemagazine.co.uk

Advertisement enquiries

Lisa & Gail, Newton Mann Ltd
email: sales@forgemagazine.co.uk
Web: www.forgemagazine.co.uk



We would like to express our appreciation
to our Competition Sponsors

Silver
Sponsors



Farrier's Formula[®]



MUSTAD

DESIGNED TO PERFORM

Sponsors/
Supporters



**HANDMADE
SHOES (UK) LTD**

Gold Star Forging Products



The International Team Horseshoeing Championships 2009



The International Team Horseshoeing Championships 2010

**27-29 August, 2010
The Forge, Stoneleigh**

Further information on this event to follow.

For sponsorship opportunities please contact:
Forge Magazine tel: 01332 843107
Web: www.forgemagazine.co.uk