



NAFBAE 2010

National Farriery Championships

Royal Festival of the Horse

8-11 July 2010

Specimen Shoes

(As at 18 February 2010)

The provisional order of classes is:

- Day 1 (Thursday 8th July)** Class 1, Class 4, Class 5
Day 2 (Friday 9th July) Class 2, Class 4, Class 5
Day 3 (Saturday 10th July) Class 3, Class 6, Class 7, Class 10
Day 4 (Sunday 11th July) Class 11, Class 6, Class 7, Class 8, Class 9

The order of classes has now changed. See new schedule for details.
The shoe specs are still the same.

- Class 1** - Roadster
Class 2 - Heavy Horse
Class 3 - Hunter
Class 4 - Open Therapeutic
Class 5 - Tong & Shoe
Class 6 - Apprentice 1/2 yr
Class 7 - Apprentice 3/4 yr
Class 8 - Apprentice Therapeutic
Class 9 - Royal Show Apprentice Champ
Class 10 - Royal Show Champ
Class 11 - National Championship

*** Images Not To Scale**

Forge

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National Association of Farriers, Blacksmiths & Agricultural Engineers

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 1 - Roadster Shoeing Competition

Make and fit one fore or hind shoe and make one Calkin and Wedge Specimen.
Both shoes to be $\frac{3}{4}$ fullered and clipped.

Width - 120mm

Lengths - 148mm and 140mm
(centre of toe to outside heel)

Between the heels width - 56mm



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Class 2 - Heavy Horse Shoeing Competition

Make and fit one fore or hind shoe from flat steel, also to make one bevelled specimen shoe from 1-½ x ½. Both Shoes Hammer Finished. No Hot Rasping or Flatters.

Ground surface across - 222mm

Outside width - 222mm

Inside heel to toe - 213mm

Between the heels width - 92mm



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Class 3 - Hunter Shoeing Competition

Fit a concave shoe to the foot and make a 5¼" wide tool & fullered
Calkin & Wedge Hind Specimen shoe for the opposite side to the foot shod.

Outside heel height - 22mm

Wedge - 22mm

Outside heel-toe - 145mm

Inside heel-toe - 140mm



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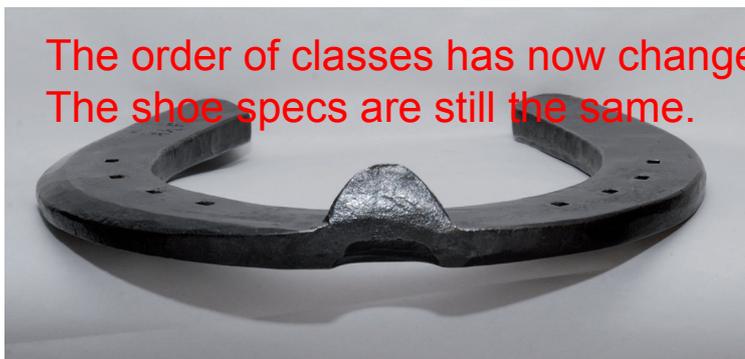
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Class 4 - Open Therapeutic Shoeing Competition

(Open to Apprentices)

To include Firewelding, Tool and Fullering
Ground Surface



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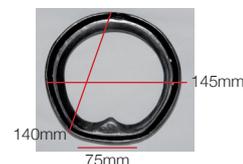
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Class 4 - Open Therapeutic Shoeing Competition (Cont...)

(Open to Apprentices)

To include Firewelding, Tool and Fullering



Tool & Fullered Bar Shoe



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Class 5 - Tong & Shoe Competition

Competitors work in pairs using a gas forge.

One competitor makes a pair of tongs from 30" of 1 x 3/8".

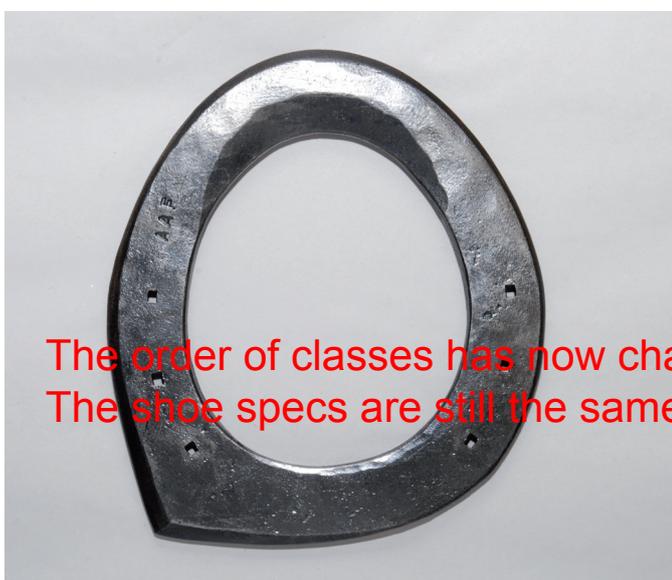
No top anvil tools allowed, no other tongs allowed, only one rivet supplied.



The other competitor makes a 3/4 fullered lateral toe extension egg bar shoe out of 18" of 1 x 3/8". Only the tongs made can be used.

Width - 147mm

Length - 165mm



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Class 6 - Apprentice Gas Forge Shoemaking Competition 1/2 Year Apprentices

Each competitor will make hunter style shoes from concave section, one front and one hind shoe from 13½" x 7/8" x 7/16"

Width - 157mm

Length - 148mm

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Class 7 - Apprentice Gas Forge Shoemaking Competition 3/4 Year Apprentices

Each competitor to make a fully fullered front shoe and a $\frac{3}{4}$ " fullered hind shoe, both shoes to be made from 13" x 1" x $\frac{1}{2}$ ". Toe clip on each shoe. Hammer finish. No hot rasping.

Width - 145mm

Length - 160mm

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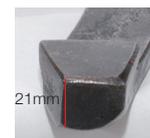
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Class 11 - National Championship Competition

This competition is open to those with consistent placings (1st, 2nd, 3rd and 4th) in Open National and County Competitions during the past three years.

Each competitor to make, fit and nail on a fullered concave fore or hind shoe on a foot allocated. Make one Heavy Horse Hind Shoe from $17\frac{1}{2} \times 1\frac{1}{4} \times \frac{1}{2}$ " with Calkins and plain stamped nail holes hammer drawn toe clip. One deep seat fullered bar shoe $1" \times \frac{1}{2}" \times 6"$ across - $6\frac{1}{2}"$ long.

Hammer Drawn toe clip: No implement striking another in the making of the clip.



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Heavy Horse Hind Shoe



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Class 11 - National Championship Competition (cont...)

This competition is open to those with consistent placings (1st, 2nd, 3rd and 4th) in Open National and County Competitions during the past three years.

Each competitor to make, fit and nail on a fullered concave fore or hind shoe on a foot allocated. Make one Heavy Horse Hind Shoe from $17\frac{1}{2} \times 1\frac{1}{4} \times \frac{1}{2}$ " with Calkins and plain stamped nail holes hammer drawn toe clip. One deep seat fullered bar shoe $1" \times \frac{1}{2}" \times 6"$ across - $6\frac{1}{2}"$ long.

Hammer Drawn toe clip: No implement striking another in the making of the clip.



Deep Seat Fullered Bar Shoe



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