



British Farriers and Blacksmiths Association

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The Forge, Avenue B, 10th Street, Stoneleigh Park,
Warwickshire, England CV8 2LG



Silver Sponsors of The 2010
International Team Horseshoeing
Championships



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31st International Team Horseshoeing Championships

27-29 August

2010

The Forge, Stoneleigh Park, Warwickshire, UK



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The special head shape fits better in the concave section, preventing the nail from twisting in the nailhole.

PITCH® ON HEAD

The new concept of PITCH® on the nail head lets it sit in the fullering at the correct angle, reducing stress on the hoofwall.

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The chamfered corners on the extra long blade allow for less hoof displacement when nailing.

EXACT POINT

Mustad's exact pointing process produces the most consistent driving nails.



Welcome to the 31st International Team Horseshoeing Championships 2010

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Past International Champions 1979 – 2009

Year	Team	Individual Shoeing
1979	England	
1980	Scotland	
1981	Scotland	
1982	England	
1983	England	
1984	England	
1985	Wales	G. Moon (USA)
1986	England	T. Stern (England)
1987	England	D. Duckett (USA)
1988	Wales	B. Crothers (Wales)
1989	Wales	C. Bettison (England)
1990	England	G. Darlow (England)
1991	England	B. Crothers (Wales)
1992	Wales	S. Beveridge (Scotland)
1993	England	D. P. Smith (England)
1994	Wales	A. Ferrie (Scotland)
1995	Scotland	J. Poor (USA)
1996	Wales	
1997	Scotland	B. Crothers (Wales)
1998	England	B. Crothers (Wales)
1999	Wales	A. Ferrie (Scotland)
2000	Wales	B. Crothers (Wales)
2001	No competition	
2002	Wales	B. Crothers (Wales)
2003	England	D. Bazin (England)
2004	England	D. Varini
2005	Wales	D. P. Smith (England)
2006	England	G. Darlow (England)
2007	England	D. P. Smith (England)
2008	Wales	Grant Moon (Wales)
2009	Wales	Billy Crothers (Wales)



Schedule of Events

31st International Farriery Competitions

We are pleased to welcome you to this year's International Team Horseshoeing Championships. The competitions take place at Stoneleigh Park, Warwickshire, England during the August Bank Holiday weekend, (Fri - Sun).

The aim of the competition is to test the skills of forging, horseshoeing and teamwork thereby promoting excellence in farriery while maintaining a spirit of good sportsmanship and friendly competitions.

Each country invited can enter one national team to be made up of four qualified farriers plus one reserve and a similar apprentice team (reserves optional).

The qualified farriers team will complete a horseshoeing round on Saturday and a second round on the Sunday. They will also complete a gas shoemaking round. The combined scores will decide the winning team.

The apprentice teams will complete two gas shoemaking rounds on the Sunday to decide the winning apprentice team.

Friday 27 August

From 1030	Team Registration
1100 – 1700	Forge open for practice.
1800	Team Managers' Meeting The President's Room, The Forge. Only Team Managers to attend.

Saturday 28 August

0800 - 1700	Team Horseshoeing Competition Day 1 Team Gas Shoemaking
1830	BBQ evening at the Forge

Sunday 29 August

0800 – 1600	Team Horseshoeing Competition Day 2 Apprentice Gas Shoemaking
1930	Dinner Reception & Prize Presentation at the Chesford Grange Hotel (to include Charity Auction followed by dancing). Dress code: Jacket and tie.



Judges 2010

Farrier Judges

Judge 'A' - Jim Quick, USA - Open Teams

Judge 'B' - Ulrich Wenger, Switzerland - Open Teams

Judge 'C' - Derek Gardner, England - Apprentice

Chief Steward

Wilf Ford

Results

Tom Ryan FWCF

Team Competition Results

The combined results of the Team Gas Forge Shoemaking Competition and the Team Horseshoeing Competition will constitute the winner of the Team Competition.

Apprentice Team Competition Results

The winning apprentice team will be decided on the results of the Apprentice Team Gas Forge Shoemaking Competition

Apprentice Individual Competition Results

The combined individual results of the Apprentice Team Gas Forge Shoemaking Competition and the Individual Apprentice Gas Forge Shoemaking Competition will constitute the winner of the Team Competition.



Team Horseshoeing Competition Specimen shoe and foot allocation

For each team on each day:

1st & 2nd competitors
(Pair 1)
First Round

Feet:
Left Front & Hind

Specimens:
One for Judge A
One for Judge B



3rd & 4th competitors
(Pair 2)
Second Round

Feet:
Right Front & Hind

Specimens:
One for Judge A
One for Judge B

Shoeing

1. Competitors to choose within the pair who shoes front and who shoes hind. To be declared at the manager's meeting prior to the round.
2. All feet will be judged by both judges.

Specimen shoes

3. Each judge has provided four specimen shoes.
4. Over the two days each team must make all eight shoes.
5. Each individual competitor must make two different shoes.
6. In each round, one specimen should be made for each judge.



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Rules (conditions) of the Competition

General rules

1. The Executive Committee of BFBA will draw the order of countries prior to the Team Managers' Meeting.
2. The Association (BFBA) reserves the right to alter the schedule and Conditions of the Competition at any time.
3. Illustrations of the specimen shoes will be posted on BFBA's website (www.forgemagazine.co.uk)
4. Teams must reply by 31 July 2010 to qualify for a place in the competitions. Only one Alternate / Reserve from each country will be allowed.
5. Team managers will remain as declared on the entry form.
- 6a. Substitution: Team managers are permitted to substitute their reserve for a team member providing they declare the team at the Team Managers' meeting the evening before.
- 6b. Substitution on the day of the round is not permitted, other than in the case of illness, injury or on compassionate or similar grounds. Managers must apply to the Chief Steward for permission to substitute.
7. A judge or official will stop a competitor at any time during the competitions if the competitors work is endangering the horses welfare.
8. The maximum Points to be awarded for, foot trimming 10, shoe for the foot 10, fitting of the shoe 10, Nailing and finish 10, Specimen shoes 10.
9. Scores will be to one decimal place ie: 8.4, 9.2, 5.5, 9.0 etc.
10. If work is not completed it will be judged at point of finish.
11. Start and Finish on the bell. No overtime allowed, failure to comply will result in instant disqualification.
12. The foot may be measured and length of metal cut to size.
13. Pre-cut metal will be provided and may be cut shorter prior to the commencement of the round.
14. All competitors to supply their own aluminium and steel welding flux.
15. The anvils are London Pattern and the hardy / pritchel holes are 31mm square and 12mm round.
16. To enable the competition to run smoothly, competitors will be waiting at their allocated time to start. **FAILURE TO DO THIS WILL CAUSE DISQUALIFICATION.**
17. Only **officials and working competitors** will be allowed in the competition area. **FAILURE TO DO THIS WILL CAUSE DISQUALIFICATION.**
18. Professional Courtesy is expected at all times from the competitors towards the organisers and judges of the competition. Individual transgressors will be disqualified at the Chief Stewards decision.
19. All Judges' decisions will be final.
20. At the end of the round all Competitors must place their specimen shoes on their Anvil. Stewards will cool and tag the shoes. Competitors must remain behind the anvil until released by a Steward. They then must leave the shoeing floor directly.



Team Gas Shoemaking Competition

Saturday 28 August 2010

Four team members will take part.

Each team member to make one shoe.

Only two competitors to be competing at any one time.

Only one competitor on the anvil at any time.

All four shoes to be made in 90 minutes.

No change over of competitor is permitted until the Chief Steward is handed a cold, tagged, completed shoe and the outgoing competitor has left the shoeing floor.

Pre-heating of incoming competitors steel by an outgoing competitor is permitted.

Apprentice Team Gas Shoemaking Competition

Sunday 29 August 2010

Rules as per Team Gas Shoemaking.

Apprentice Individual Gas Shoemaking Competition

Sunday 29 August 2010

All team members will take part.

Two shoes will be made.

Time allowed: 45mins

Both shoes will be made to the same size and side as per the specimens.



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Team Horseshoeing Competition

Saturday 28 & Sunday 29 August 2010

A coke forge will be provided.

Each team will compete twice - once on Saturday, once on Sunday.

Timing: 120 minutes (Saturday); 90 minutes (Sunday). Start & finish on the bell, no overtime.

Two competitors each round.

Competitors must be ready to compete at their set time.

Shoes may be removed.

No rough cutting. Wire brush only.

Each competitor is responsible for indicating the judge to the foot at the appropriate time.

Competitors must only work on and shoe the foot allocated to them.

First foot to be dressed within 15 mins of the start time.

Second foot must be dressed within 30 mins of the start time.

Only one competitor on the anvil at any time.

Each competitor to make two shoes: one for the foot and one specimen as described on page 5, 'Specimen Shoe and Foot Allocation'.

Failure to comply will result in disqualification.

General rules (conditions) also apply.



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Hotel Information

Chesford Grange, Warwickshire

Chesford Bridge
Kenilworth
Nr Warwick
CV8 2LD
Tel: 01926 859331
Fax: 01926 859075



**Bookings must be made through
BFBA, not direct with the hotel
Tel: +44 (024) 76696595**

Directions to the Hotel in Kenilworth

Chesford Grange is ideally located for visitors to Kenilworth, Warwick, and Leamington SPA. Only a short distance from Birmingham International Airport, the major motorways and the rail network, Chesford Grange in Kenilworth is easy to reach no matter how you travel. Four star luxury awaits you in the Heart of England.

Travelling by road from the South

Leave the M40 motorway at Junction 15. Follow the A46 for Coventry. Look for the slip road, signposted Kenilworth and Leamington Spa A452. At the roundabout take the right exit signposted Leamington Spa. Continue for approximately 200 yards and look for signs to Chesford Grange.

Travelling by road from the North

Follow the M69 from Junction 21 off the M1 (towards Coventry), then follow signs for the A45/A46. Once on the A45, take the first junction off and join the A46 towards Warwick. Take the slip road signposted A452, then at the roundabout take the first exit signposted Leamington Spa and look for signs to the hotel.

Travelling by Train

Warwick Parkway Station is only 4.5 miles Leamington Spa Station is only 4.5 miles

Travelling by Air

Birmingham International Airport is only 13 miles to the North of Kenilworth, and Coventry Airport just 8 miles to the East. Connect by train, bus or taxi.



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The Optimal Hoof Care Combination

**Farrier's Formula®
Double Concentrate** + **Life Data
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- Farrier's Formula® Double Concentrate reduces daily supplement feeding costs while providing the horse with the necessary nutrients required for healthy hoof growth.
- Life Data Hoof Disinfectant™ from the producers of Farrier's Formula® is a highly effective topical disinfectant used to combat destructive micro-organisms associated with thrush and white line disease.



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Forge

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- ▶ INDUSTRY NEWS
- ▶ TECHNICAL FEATURES
- ▶ NEW PRODUCTS
- ▶ RECRUITMENT
- ▶ EVENTS



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The International Team Horseshoeing Championships 2010



The International Team Horseshoeing Championships 2011

The Forge, Stoneleigh

Further information on this event to follow.

For sponsorship opportunities please contact:
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