



BFBA 2011

National Farriery Championships

11-14 AUGUST 2011
Specimen Shoes
(As at 5 July 2011)

The provisional order of classes is:

- Day 1 (Thursday 11th August)** Class 1, Class 4, Class 5
- Day 2 (Friday 12th August)** Class 2, Class 4, Class 5
- Day 3 (Saturday 13th August)** Class 3, Class 4, Class 6, Class 7, Class 8
- Day 4 (Sunday 14th August)** Class 9, Class 6, Class 7, Class 8

- Class 1** - Hunter
- Class 2** - Heavy Horse
- Class 3** - Roadster
- Class 4** - Open Therapeutic
- Class 5** - Tong & Shoe
- Class 6** - Apprentice 1/2 yr
- Class 7** - Apprentice 3/4 yr
- Class 8** - Apprentice Therapeutic
- Class 9** - National Championship

*** Images Not To Scale**

Exact measurements to follow in subsequent document.

Forge MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 1 - Hunter Shoeing Competition

Judge: Grant Moon

Fit a concave shoe to the foot and make a tool & fullered

Calkin & Wedge Hind Specimen shoe for the opposite side to the foot shod.

Width - 5 1/4"

Outside Heel to toe - 5 7/8"

Inside Heel to toe - 5 5/8"

Heel Height Caulk & Wedge - 7/8"



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 2 - Heavy Horse Shoeing Competition

Judge: Grant Moon

Make and fit one fore or hind shoe from flat steel, also to make one bevelled specimen shoe. Clip to be forged during class and fire welded on. Both Shoes

Hammer Finished. No Hot Rasping or Flatters.

Width - Ground Surface - 8 5/8"; Hoof surface - 8 3/8"

Clip Height 2 1/8"; Width 1 1/2" @ Base thickness - 3/16"

Heel to toe - 8 3/8"



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 3 - Roadster Shoeing Competition

Judge: Grant Moon

Make and fit one fore or hind shoe and make one Calkin and Wedge Specimen.

Both shoes to be fullered and clipped.

Width - 5 3/16"

Length heel to toe inside - 5 5/8"

Length heel to toe outside - 6"

Heel height - 7/8"



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 4 - Open Therapeutic Shoeing Competition

Judge: Grant Moon

(Open to Apprentices)

To include Firewelding, Tool and Fullering

Ground Surface



Width - 5 14"

Length inside heel to toe 5 5/8"

Length outside heel to toe 5 7/8"

Heel height 3/4" outside

Heel height 13/16" inside

Inside set down to 7/16"



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk



British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 4 - Open Therapeutic Shoeing Competition (Cont...)

Judge: Grant Moon

(Open to Apprentices)

To include Firewelding, Tool and Fullering

Tool & Fullered Bar Shoe



Width 6"
Length heel to toe 5 1/2"



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 5 - Tong & Shoe Competition

Judge: Grant Moon

Competitors work in pairs using a gas forge.

One competitor makes a pair of tongs.

No top anvil tools allowed, no other tongs allowed, only one rivet supplied.

The other competitor makes a fullered lateral toe extension egg bar shoe. Only the tongs made can be used.

Overall length - 16 3/8"



Specimen shoe to follow



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk



British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 6 - Apprentice Gas Forge Shoemaking Competition 1/2 Year Apprentices

Judge: Mark Preece

Each competitor will make hunter style shoes from concave section, one front and one hind shoe from 13½" x 7/8" x 7/16"

Width - 157mm

Length - 148mm



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 7 - Apprentice Gas Forge Shoemaking Competition 3/4 Year Apprentices

Judge: Mark Preece

Each competitor to make a fully fullered front shoe and a $\frac{3}{4}$ " fullered hind shoe, both shoes to be made from 13" x 1" x $\frac{1}{2}$ ". Toe clip on each shoe. Hammer finish. No hot rasping.

Width - 145mm

Length - 160mm



Forge MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 8 - Apprentice Therapeutic Gas Shoemaking

Judge: Mark Preece



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 9 - National Championship Competition

Judge: Grant Moon

This competition is open to those with consistent placings (1st, 2nd, 3rd and 4th) in Open National and County Competitions during the past three years.

Each competitor to make, fit and nail on a fullered concave fore or hind shoe on a foot allocated. Make one Heavy Horse Hind Shoe from with Calkins and plain stamped nail holes hammer drawn toe clip. One deep seat fullered bar shoe.

Hammer Drawn toe clip: No implement striking another in the making of the clip.



Width - 7"

Outside heel to toe - 7 3/4"

Inside heel to toe - 7 3/8"

Heels - 1" high



Forge

 MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk





British Farriers and Blacksmiths Association

Tel: (024) 76696595 Fax: (024) 76696708

The Forge, Avenue B, 10th Street, Stoneleigh Park, Warwickshire, England CV8 2LG

Class 9 - National Championship Competition (continued)

Judge: Grant Moon

Width - 6 1/8"

Length heel to toe - 6 1/4"



Forge MAGAZINE

Tel. 01332 843107 email: editor@forgemagazine.co.uk

www.forgemagazine.co.uk

